

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : Ebonite H-180
Product code : 530790

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Process oil, Chemical carrier, Wetting agent

1.3. Supplier

Cross Oil Refining & Marketing, Inc.
484 E. 6th Street
Smackover, AR, 71762
US
T 870-864-7500
www.crossoil.com

1.4. Emergency telephone number

Emergency number : CHEMTREC (800) 424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Specific target organ toxicity – Repeated exposure, Category 2 H373 May cause damage to organs through prolonged or repeated exposure.

Full text of H-statements: see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labelling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning
Hazard statements (GHS US) : H373 - May cause damage to organs through prolonged or repeated exposure.
Precautionary statements (GHS US) : P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
P314 - Get medical advice/attention if you feel unwell.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Hydrotreated Heavy Naphthenic Base Oil	CAS-No.: 64742-52-5	62 – 84	
Bitumens	CAS-No.: 8052-42-4	20 – 31	STOT RE 2, H373

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a physician immediately. Call a doctor.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

No additional information available

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Do not breathe dust/fume/gas/mist/vapours/spray. Only qualified personnel equipped with suitable protective equipment may intervene.

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6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area.
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Ebonite H-180	
No additional information available	
Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)	
No additional information available	
Bitumens (8052-42-4)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Asphalt (Bitumen) fumes, as benzene-soluble aerosol
ACGIH OEL TWA	0.5 mg/m ³
Remark (ACGIH)	TLV® Basis: URT & eye irr. Notations: A4 (Not classifiable as a Human Carcinogen); BEIP
Regulatory reference	ACGIH 2022

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

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8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Black liquid.
Colour	: Black
Odour	: Mild hydrocarbon
Odour threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: 316 °C
Flash point	: 500 °F
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: 0.95
Density	: 7.92 lb/gal
Solubility	: Material insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: 40.83 mm ² /s @ 100°C
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

9.2. Other information

No additional information available

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SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified.

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rabbit	2000 mg/kg Source: IUCLID
LC50 Inhalation - Rat (Dust/Mist)	5.53 mg/l Source: ECHA
ATE US (dermal)	2000 mg/kg bodyweight
ATE US (dust,mist)	5.53 mg/l/4h

Bitumens (8052-42-4)

LD50 oral rat	> 5000 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
LC50 Inhalation - Rat	> 0.094 mg/l
ATE US (dust,mist)	0.05 mg/l/4h

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified.

Bitumens (8052-42-4)

IARC group	2B - Possibly carcinogenic to humans
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Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : May cause damage to organs through prolonged or repeated exposure.

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)	
LOAEL (oral, rat, 90 days)	125 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
NOAEL (dermal, rat/rabbit, 90 days)	≈ 1000 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)

Bitumens (8052-42-4)	
LOAEC (inhalation, rat,dust/mist/fume, 90 days)	0.0207 mg/l air Animal: rat, Guideline: other:OECD 451
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified
Viscosity, kinematic : 40.83 mm²/s @ 100°C

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)	
Viscosity, kinematic	1.99 – 847 mm ² /s Temp.: '40°C' Parameter: 'mm ² /s'

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)	
LC50 - Fish [1]	> 5000 mg/l Source: IUCLID
EC50 - Crustacea [1]	> 1000 mg/l Source: IUCLID
EC50 96h - Algae [1]	> 1000 mg/l Source: IUCLID

12.2. Persistence and degradability

Bitumens (8052-42-4)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)	
Partition coefficient n-octanol/water (Log Pow)	3.9 – 6 Source: IUCLID

Bitumens (8052-42-4)	
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

Bitumens (8052-42-4)	
Ecology - soil	No (test)data on mobility of the substance available.

12.5. Other adverse effects

No additional information available

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SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
3257	UN3257	3257	3257
14.2. Proper Shipping Name			
Elevated temperature liquid, n.o.s.	ELEVATED TEMPERATURE LIQUID, N.O.S.	ELEVATED TEMPERATURE LIQUID, N.O.S.	Elevated temperature liquid, n.o.s.
Transport document description			
UN3257 Elevated temperature liquid, n.o.s., 9, III	UN3257 ELEVATED TEMPERATURE LIQUID, N.O.S., 9, III	UN 3257 ELEVATED TEMPERATURE LIQUID, N.O.S., 9, III	UN 3257 Elevated temperature liquid, n.o.s., 9
14.3. Transport hazard class(es)			
9	9	9	9
			Not applicable
14.4. Packing group			
III	III	III	Not applicable
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

14.6. Special precautions for user

DOT

UN-No.(DOT)

DOT Special Provisions (49 CFR 172.102)

: UN3257

: IB1 - Authorized IBCs: Metal (31A, 31B and 31N). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.

T3 - 2.65 178.274(d)(2) Normal..... 178.275(d)(2)

TP3 - The maximum degree of filling (in %) for solids transported above their melting points and for elevated temperature liquids shall be determined by the following: Degree of filling = $95 * (dr / df)$ Where: df and dr are the mean densities of the liquid at the mean temperature of the liquid during filling and the maximum mean bulk temperature during transport respectively.

TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

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DOT Packaging Exceptions (49 CFR 173.xxx)	: None
DOT Packaging Non Bulk (49 CFR 173.xxx)	: None
DOT Packaging Bulk (49 CFR 173.xxx)	: 247
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: Forbidden
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: Forbidden
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other	: 85 - Under deck stowage must be in mechanically ventilated space

TDG

UN-No. (TDG)	: UN3257
TDG Special Provisions	: 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the hazard or hazards posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A) of Part 3 (Documentation). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4 (Dangerous Goods Safety Marks). (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name: (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment: (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS.
Explosive Limit and Limited Quantity Index	: 0
Excepted quantities (TDG)	: E0
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: Forbidden
Emergency Response Guide (ERG) Number	: 128

IMDG

Special provisions (IMDG)	: 232, 274
Limited quantities (IMDG)	: 0
Excepted quantities (IMDG)	: E0
Packing instructions (IMDG)	: P099
IBC packing instructions (IMDG)	: IBC01
Tank instructions (IMDG)	: T3
Tank special provisions (IMDG)	: TP3, TP29
EmS-No. (Fire)	: F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	: S-P - SPILLAGE SCHEDULE Papa - SUBSTANCES DANGEROUS WHEN WET (COLLECTABLE ARTICLES)
Stowage category (IMDG)	: A
Stowage and handling (IMDG)	: SW5
Flash point (IMDG)	: above 100°C
Properties and observations (IMDG)	: Any liquid which is transported at or above 100°C but below its flashpoint. May cause fire if in contact with combustible material due to extreme temperature.

IATA

PCA Excepted quantities (IATA)	: E0
PCA Limited quantities (IATA)	: Forbidden
PCA limited quantity max net quantity (IATA)	: Forbidden

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PCA packing instructions (IATA)	: Forbidden
PCA max net quantity (IATA)	: Forbidden
CAO packing instructions (IATA)	: Forbidden
CAO max net quantity (IATA)	: Forbidden
ERG code (IATA)	: 9L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
Hydrotreated Heavy Naphthenic Base Oil	64742-52-5	Present	Active	
Bitumens	8052-42-4	Present	Active	

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

Listed on the Canadian DSL (Domestic Substances List)

Bitumens (8052-42-4)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Bitumens (8052-42-4)

Listed on IARC (International Agency for Research on Cancer)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

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Component	State or local regulations
Bitumens(8052-42-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - New York City - Right to Know Hazardous Substances List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 09/21/2022

Full text of H-statements	
H373	May cause damage to organs through prolonged or repeated exposure.

Hazard Rating

- Health : 1 Slight Hazard - Irritation or minor reversible injury possible
- Flammability : 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
- Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.
- Personal protection : B - Safety glasses, Gloves

Safety Data Sheet (SDS), USA

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