

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 5/23/2023 Revision date: 5/31/2023 Supersedes: 7/26/2021 Version: 8.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture

Product name : Cross L-125, L-150, L-200, L-300, L-400, L-500, L-750, L-1200, L-1500, L-2000, L-2400, L-

3000, L-3500, L5000, L-7000, Utica 7T, T-577

Product code : 590493,531215,531223, 531240, 531629, 531258, 531274, 531291, 531303, 531311, 531080,

583120, 531338, 501982, 505651

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Process oil, Chemical Carrier, Lubricant

1.3. Supplier

Cross Oil Refining & Marketing, Inc.

484 E. 6th Street Smackover, AR, 71762

US

T 870-864-7500

www.crossoil.com

1.4. Emergency telephone number

Emergency number : CHEMTREC (800) 424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Not classified

2.2. GHS Label elements, including precautionary statements

GHS US labelling

No labelling applicable

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

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3.2. Mixtures

| Name | Product identifier | % |
|--|---------------------|---------|
| Hydrotreated Heavy Naphthenic Base Oil | CAS-No.: 64742-52-5 | 85 – 99 |
| Hydrotreated Light Naphthenic Base Oil | CAS-No.: 64742-53-6 | 0 – 1 |

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention. Call a poison center or a doctor if you

feel unwel

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing.

First-aid measures after eye contact : Rinse eyes with water as a precaution.

First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

No additional information available

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer

to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

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6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public

waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle

until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Wear personal protective equipment. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Do not get in eyes, on

skin, or on clothing.

Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing

before reuse. Do not eat, drink or smoke when using this product. Always wash hands after

handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Cross L-125, L-150, L-200, L-300, L-400, L-500, L-750, L-1200, L-1500, L-2000, L-2400, L-3000, L-3500, L5000, L-7000, Utica 7T, T-577

No additional information available

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

No additional information available

Hydrotreated Light Naphthenic Base Oil (64742-53-6)

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

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Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):







SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Amber to dark brown, clear liquid.

Colour : Brown to amber
Odour : Mild hydrocarbon
Odour threshold : No data available
pH : No data available
Melting point : Not applicable
Freezing point : No data available
Boiling point : No data available
Boiling point : 218 – 587 °C
Flash point : 168 – 258 °C

Flammability (solid, gas) : Flash point at or above 200°F/93°C

Not applicable.

No data available

Vapour pressure : < 0.0001 mm Hg

Relative vapour density at 20 °C : 1

Relative evaporation rate (butylacetate=1)

Relative density : 0.9 – 0.93

Density : 7.53 – 7.77 lb/gal

Solubility : Material insoluble in water.

Partition coefficient n-octanol/water (Log Pow) No data available Auto-ignition temperature : No data available Decomposition temperature : No data available Viscosity, kinematic : 21.8 - 908 mm²/s Viscosity, dynamic : No data available **Explosive limits** No data available Explosive properties No data available Oxidising properties No data available

9.2. Other information

No additional information available

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SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

| Hydrotreated Heavy Naphthenic Base Oil (64742-52-5) | | | |
|---|---|--|--|
| LD50 oral rat | > 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method) | | |
| LD50 dermal rabbit | 2000 mg/kg Source: IUCLID | | |
| LC50 Inhalation - Rat (Dust/Mist) | 5.53 mg/l Source: ECHA | | |
| ATE US (dermal) | 2000 mg/kg bodyweight | | |
| ATE US (dust,mist) | 5.53 mg/l/4h | | |
| Hydrotreated Light Naphthenic Base Oil (64742-53-6) | | | |
| LD50 oral rat | > 5000 mg/kg | | |
| LDEO de mare la chilit | | | |

| LD50 oral rat | > 5000 mg/kg |
|-----------------------------|----------------|
| LD50 dermal rabbit | > 2000 mg/kg |
| LC50 Inhalation - Rat | 2.18 mg/l |
| ATE US (vapours) | 2.18 mg/l/4h |
| ATE US (dust,mist) | 2.18 mg/l/4h |
| Skin corrosion/irritation : | Not classified |

Serious eye damage/irritation : Not classified
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified.

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Reproductive toxicity : Not classified STOT-single exposure : Not classified STOT-repeated exposure : Not classified

| Hydrotreated Heavy Naphthenic Base Oil (64742-52-5) | | | |
|---|---|--|--|
| LOAEL (oral, rat, 90 days) | 125 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents) | | |
| NOAEL (dermal, rat/rabbit, 90 days) | ≈ 1000 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study) | | |
| Aspiration hazard : | Not classified | | |

Aspiration hazard : Not classified Viscosity, kinematic : 21.8 – 908 mm²/s

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5) Viscosity, kinematic 1.99 – 847 mm²/s Temp.: '40°C' Parameter: 'mm²/smm2/s '

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

| Hydrotreated Heavy Naphthenic Base Oil (64742-52-5) | | |
|---|----------------------------|--|
| LC50 - Fish [1] | > 5000 mg/l Source: IUCLID | |
| EC50 - Crustacea [1] | > 1000 mg/l Source: IUCLID | |
| EC50 96h - Algae [1] | > 1000 mg/l Source: IUCLID | |
| Hydrotreated Light Naphthenic Base Oil (64742-53-6) | | |
| LC50 - Fish [1] | > 5000 mg/l Source: IUCLID | |
| EC50 - Crustacea [1] | > 1000 mg/l Source: IUCLID | |
| EC50 96h - Algae [1] | > 1000 mg/l Source: IUCLID | |

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

| Hydrotreated Heavy Naphthenic Base Oil (64742-52-5) | | |
|--|------------------------|--|
| Partition coefficient n-octanol/water (Log Pow) 3.9 – 6 Source: IUCLID | | |
| Hydrotreated Light Naphthenic Base Oil (64742-53-6) | | |
| Partition coefficient n-octanol/water (Log Pow) | 3.9 – 6 Source: IUCLID | |

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

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SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods

: Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

| DOT | TDG | IMDG | IATA | |
|--|----------------------------------|----------------|----------------|--|
| 14.1. UN number | | | | |
| Not regulated for transport | | | | |
| 14.2. Proper Shipping Name | | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | |
| Transport document description | | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | |
| 14.3. Transport hazard class(es | 14.3. Transport hazard class(es) | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | |
| 14.4. Packing group | | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | |
| 14.5. Environmental hazards | | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | |
| No supplementary information available | | | | |

14.6. Special precautions for user

DOT

No data available

TDG

No data available

IMDG

No data available

IATA

No data available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

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| Name | CAS-No. | Listing | Commercial status | Flags |
|--|------------|---------|-------------------|-------|
| Hydrotreated Heavy Naphthenic Base Oil | 64742-52-5 | Present | Active | |
| Hydrotreated Light Naphthenic Base Oil | 64742-53-6 | Present | Active | |

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

Listed on the Canadian DSL (Domestic Substances List)

Hydrotreated Light Naphthenic Base Oil (64742-53-6)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

SECTION 16: Other information

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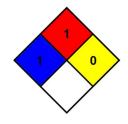
NFPA health hazard : 1 - Materials that, under emergency conditions, can cause significant

irritation

NFPA fire hazard : 1 - Materials that must be preheated before ignition can occur.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire

conditions.



Safety Data Sheet (SDS), USA

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