

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : Ebonite 150R
Product code : 588140

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Process oil, Chemical carrier, Wetting agent.

1.3. Supplier

Cross Oil Refining & Marketing, Inc.
484 E. 6th Street
Smackover, AR, 71762
US
T 870-864-7500
www.crossoil.com

1.4. Emergency telephone number

Emergency number : CHEMTREC (800) 424-9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Not classified

2.2. GHS Label elements, including precautionary statements

GHS US labelling

No labelling applicable

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%
Hydrotreated Heavy Naphthenic Base Oil	CAS-No.: 64742-52-5	63 – 85
Bitumens	CAS-No.: 8052-42-4	23 – 31

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Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a physician immediately. Call a doctor.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

No additional information available

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

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6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Wear personal protective equipment. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Do not breathe dust/fume/gas/mist/vapours/spray.
Hygiene measures	: Separate working clothes from town clothes. Launder separately. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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No additional information available

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

No additional information available

Bitumens (8052-42-4)

USA - ACGIH - Occupational Exposure Limits

Local name	Asphalt (Bitumen) fumes, as benzene-soluble aerosol
ACGIH OEL TWA	0.5 mg/m ³ (Inhalable fraction)
Remark (ACGIH)	TLV® Basis: URT & eye irr. Notations: A4 (Not classifiable as a Human Carcinogen); BEIP
Regulatory reference	ACGIH 2022

8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Environmental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

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Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Black liquid.
Colour	: Black
Odour	: Mild hydrocarbon
Odour threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: 316 °C
Flash point	: 428 °F
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Flash Point at or above 200 °F Not applicable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 7.76 lb/gal
Solubility	: Material insoluble in water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: 648 mm ² /s @ 100 F
Viscosity, dynamic	: No data available
Explosive limits	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

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10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified.

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rabbit	2000 mg/kg Source: IUCLID
LC50 Inhalation - Rat (Dust/Mist)	5.53 mg/l Source: ECHA
ATE US (dermal)	2000 mg/kg bodyweight
ATE US (dust,mist)	5.53 mg/l/4h

Bitumens (8052-42-4)

LD50 oral rat	> 5000 mg/kg (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	> 2000 mg/kg (Equivalent or similar to OECD 402, 24 h, Rabbit, Male / female, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	> 0.094 mg/l (OECD 403: Acute Inhalation Toxicity, 4.5 h, Rat, Male / female, Experimental value, No effect, Inhalation (mixture of vapour and aerosol), 14 day(s))
ATE US (dust,mist)	0.05 mg/l/4h

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified.

Bitumens (8052-42-4)

IARC group	2B - Possibly carcinogenic to humans
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Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified.

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Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)	
LOAEL (oral, rat, 90 days)	125 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
NOAEL (dermal, rat/rabbit, 90 days)	≈ 1000 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)

Bitumens (8052-42-4)	
LOAEC (inhalation, rat,dust/mist/fume, 90 days)	0.0207 mg/l air Animal: rat, Guideline: other:OECD 451
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	: Not classified
Viscosity, kinematic	: 648 mm ² /s @ 100 F

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)	
Viscosity, kinematic	1.99 – 847 mm ² /s Temp.: '40°C' Parameter: 'mm ² /s' 'mm ² /s'
Hydrocarbon	Yes

Bitumens (8052-42-4)	
Hydrocarbon	Yes

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)	
LC50 - Fish [1]	> 5000 mg/l Source: IUCLID
EC50 - Crustacea [1]	> 1000 mg/l Source: IUCLID
EC50 96h - Algae [1]	> 1000 mg/l Source: IUCLID

12.2. Persistence and degradability

Bitumens (8052-42-4)	
Persistence and degradability	Not readily biodegradable in water.

12.3. Bioaccumulative potential

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)	
Partition coefficient n-octanol/water (Log Pow)	3.9 – 6 Source: IUCLID

Bitumens (8052-42-4)	
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

Bitumens (8052-42-4)	
Ecology - soil	No (test)data on mobility of the substance available.

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12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

DOT	TDG	IMDG	IATA
14.1. UN number			
Not regulated	Not regulated	Not regulated	Not regulated
14.2. Proper Shipping Name			
Not regulated	Not regulated	Not regulated	Not regulated
Transport document description			
Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)			
Not regulated	Not regulated	Not regulated	Not regulated
Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards			
Not regulated	Not regulated	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No
No supplementary information available			

14.6. Special precautions for user

DOT

Not regulated

TDG

Not regulated

IMDG

Special provisions (IMDG) : 232, 274
Limited quantities (IMDG) : 0
Excepted quantities (IMDG) : E0
Packing instructions (IMDG) : P099
IBC packing instructions (IMDG) : IBC01
Tank instructions (IMDG) : T3
Tank special provisions (IMDG) : TP3, TP29
EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage) : S-P - SPILLAGE SCHEDULE Papa - SUBSTANCES DANGEROUS WHEN WET
(COLLECTABLE ARTICLES)
Stowage category (IMDG) : A

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Stowage and handling (IMDG)	: SW5
Flash point (IMDG)	: above 100°C
Properties and observations (IMDG)	: Any liquid which is transported at or above 100°C but below its flashpoint. May cause fire if in contact with combustible material due to extreme temperature.

IATA

PCA Excepted quantities (IATA)	: E0
PCA Limited quantities (IATA)	: Forbidden
PCA limited quantity max net quantity (IATA)	: Forbidden
PCA packing instructions (IATA)	: Forbidden
PCA max net quantity (IATA)	: Forbidden
CAO packing instructions (IATA)	: Forbidden
CAO max net quantity (IATA)	: Forbidden
ERG code (IATA)	: 9L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Commercial status of components according to the United States Environmental Protection Agency's Toxic Substances Control Act (TSCA):

Name	CAS-No.	Listing	Commercial status	Flags
Hydrotreated Heavy Naphthenic Base Oil	64742-52-5	Present	Active	
Bitumens	8052-42-4	Present	Active	

This product or mixture is not known to contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

15.2. International regulations

CANADA

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

Listed on the Canadian DSL (Domestic Substances List)

Bitumens (8052-42-4)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Hydrotreated Heavy Naphthenic Base Oil (64742-52-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

Bitumens (8052-42-4)

Listed on IARC (International Agency for Research on Cancer)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

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15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Bitumens(8052-42-4)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - New York City - Right to Know Hazardous Substances List; U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

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Revision date : 8/23/2024

Safety Data Sheet (SDS), USA

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